

You don't need to waste your time making multiple calls – Milton CAT is your complete source for all your forestry needs, and of course, we stock the entire line of parts for QUADCO felling, saw and processor heads.

At Milton CAT you'll find competitive forestry parts pricing, unparalleled availability and service from an experienced, professional team. The Milton CAT forestry parts team is ready to support your uptime.







Quadco, leading the way in uptime.

SAW TEETH



Concave



Beaver



Carbide

Two-Piece



Concave Beaver Carbide



Concave Beaver Carbide

SAW DISCS



Segmented

Standard



Deep Gullet

Call Milton CAT Forestry Parts 207-991-3124

SAW TOOTH GUIDE

| | | | | | Charach | D - lt |
|-----------------|-------------------|--------------------------------------------------------------------|------------|-----------------|-------------------|--------------|
| | Part No | Description | Kerf | Shank Length | Shank Diameter | Bolt Size |
| NO SHANK TEETH | | | | | | |
| | NO SHANK Concave | | | | | |
| | QH10110T | QUAD TOOTH NO SHANK | 2″ | N/A | N/A | 3/4"NF |
| | Q10205T | QUAD TOOTH NO SHANK | 2-1/4" | N/A | N/A | 1″NF |
| | NO SHANK Beaver | | , | | | |
| | QH10103T | QUAD TOOTH NO SHANK | 2″ | N/A | N/A | 3/4"NF |
| | Q10133T | QUAD TOOTH NO SHANK | 2-1/4″ | N/A | N/A | 1″NF |
| M | Q10233T | QUAD TOOTH NO SHANK | 2-5/16" | N/A | N/A | 1″NF |
| | Q11333T | QUAD TOOTH NO SHANK | 2-7/16+" | N/A | N/A | 1″NF |
| | NO SHANK Carbide | | _ , | | ,,,, | |
| TA C | QVH4X4NSB-G1 | QUAD BEAVER TIP NO SHANK | 1-7/8″ | N/A | N/A | 3/4"NF |
| | QV4X4NS-G1 | QUAD SHARP TIP NO SHANK | 2-1/4" | N/A | N/A | 1″NF |
| Y | QV4X4NSB-G1 | QUAD BEAVER TIP NO SHANK | 2-1/4" | N/A | N/A | 1″NF |
| | | | , - | | | 1 141 |
| | | | | | | |
| TWO-PIECE TEETH | | | | | | |
| | TWO-PIECE Concave | | 2″ | 2/4// 4 / 12// | 1" | 4 /0// NIE |
| | QH10120T | QUAD TOOTH SHANKLESS | 2 | 3/4",1-1/2" | 1 | 1/2"NF |
| | Shank Options | QH10067T-3/4" Short ; QH10068T 1-1/2" Long QUAD TOOTH SHANKLESS | 2 1 / 4 // | 020// 2// | 1 1 / 1/1 | 1/2// 1/2 |
| | Q10105T | - | 2-1/4" | .938", 2" | 1-1/4" | 1/2"NF |
| | Shank Options | Q10106T938" Short ; Q10117T 2" Long | 2 2 /0" | 2″ | 1 22 4// | |
| | QK10022T | QUAD TOOTH SHANKLESS | 2-3/8″ | 2 | 1.234" | 5/8″NF |
| | Shank Option | QK10023T - 2" Long | 2″ | 2 1 /2" | NI / A | |
| | M1M203T | QUAD TOOTH SHANKLESS | Ζ | 2-1/2" | N/A | 5/8″NF |
| | Holder Option | M1HBF200 - 2-1/2" | | N1/A | 2/4/ | 2/4// 40110 |
| | M1M205T | QUAD TOOTH SHANKLESS | 2-5/16" | N/A | 3/4" | 3/4" 10NC |
| | Holder Option | M1HBF2516 - 3-1/4" | | | | |
| | TWO-PIECE Beaver | | ° " | | . !! | |
| | QH10096T | QUAD TOOTH SHANKLESS | 2″ | 3/4", 1-1/2" | 1" | 1/2"NF |
| | Shank Options | QH10067T-3/4" Short ; QH10068T 1-1/2" Long | 0.1/4/ | | | |
| | Q10094T | QUAD TOOTH SHANKLESS CROSS BACK | 2-1/4" | .938″ | 1-1/4" | 1/2"NF |
| | Shank Option | Q10093T938" Short | 0 4 / 4 // | 000" 0" | a a lall | 4/0/// |
| | Q10136T | QUAD TOOTH SHANKLESS | 2-1/4" | .938", 2" | 1-1/4" | 1/2"NF |
| | Shank Options | Q10106T938" Short ; Q10117T 2" Long | 0.0/0/ | o." | 4 00 4" | 5/0// 15 |
| | QK10031T | QUAD TOOTH SHANKLESS | 2-3/8″ | 2″ | 1.234" | 5/8"NF |
| | Shank Option | QK10023T - 2" Long | <u> </u> | 2 4 /2" | a a [a]] | |
| | M1M233T | QUAD TOOTH SHANKLESS | 2″ | 2-1/2" | 1-1/4" | 5/8″NF |
| | Holder Option | M1HBF200 - 2-1/2" | | | | |
| | TWO-PIECE Carbide | | | | | |
| | QVK4X4CB-G1 | QUAD TOOTH SHANKLESS BEAVER | 0.0 (0) | 0.11 | 4 0 0 4 1 | E (0") |
| | Shank Option | QK10023T - 2" Long | 2-3/8" | 2″ | 1.234" | 5/8"NF |



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SAW DISC GUIDE

ONE-PIECE SAW DISCS

Made with the best steel and design features available for the strongest saw disc; optional integrated bolting-flange; sizes available for all saw head makes and models. For best results, demand QUADCO G1 carbide teeth!



NEW - Deep Gullet Disc

promoting maximum disc and

- **FEATURES & BENEFITS**
- Larger chip pocket reduces resistance exit the tooth in a smooth flow with on the disc and teeth allowing it to cut through trees faster providing quicker load cycles
 - out being forced past the tooth and holder, therefore decreasing disc and tooth wear
- Deep gullet design (Patent pending) Pocket is designed to allow chips to Optimum tooth holder design and 4000 hour warranty angle reduces load per tooth while pro-rated promoting maximum disc and tooth life

DIM C DIM D DIM E DIM F

3/4"

3/4"

3/4"

1″

1″

1″

3/4"

3/4"

3/4"

1″

1″

1″

Standard Disc

FEATURES & BENEFITS

tooth life

- Optimum tooth holder design and • 4000 hour warranty angle reduces load per tooth while pro-rated

Use sleeves for corresponding holder dimension A

| SIZE | SLEEVES |
|--------|---------------------|
| 1″ | QH10015 and QH10016 |
| 1-1/4" | QH10197 and QH10198 |
| 1-1/2" | Q10014 and Q10015 |

7.47'

7.087

7.517

10.22"

9.728"

9.142"

SEGMENTED SAW DISCS



Two-Leg Full Cover - Reversible

Symmetrical design to allow tooth to be mounted on either side, which means the life of the holder can be doubled. In case of impact damage or sand wear, the tooth holder can be turned and reinstalled with proper precautions. Also, the saw disc rotation can be changed with a few simple steps.

Two-Leg Full Cover - QUADCO's standard disc

This saw disc offers the highest torque rating in the industry, a 20% increase over previous models. Its highly aerodynamic design features 25% more efficiency than previous models and the increased perimeter coverage makes it ideal for abrasive conditions. A Well-proven modular concept includes replaceable tooth holders. Has a 1 1/8" thick disc center for maximum disc life.

| Q10177 | 1″ | 3-1/2" | 7/8" | 3/4" | 3/4" | 7.47″ |
|--------|--------|--------|--------|--------|------|--------|
| Q10163 | 1″ | 3-1/2" | 7/8" | 1″ | 1/2" | 7.47" |
| Q10195 | 1″ | 3-1/2" | 7/8" | 1″ | 1/2" | 8.19″ |
| Q10134 | 1-1/2" | 4.827" | 1″ | 1″ | 1″ | 10.22′ |
| Q10141 | 1-1/2" | 4.827″ | 1-1/8″ | 1″ | 1″ | 10.22' |
| Q10174 | 1-1/2" | 4.827" | 1″ | 1″ | 1″ | 8.18" |
| Q10142 | 1-1/2" | 4.827" | 1″ | 1-1/4" | 1/2" | 10.22' |
| | | | | | | |

TOOTH HOLDER GUIDE

DIMA DIMB

3.500"

3-1/2"

3-1/2"

4.827"

4.827"

4.827'

7/8"

7/8"

7/8"

1″

1"

1"

1″

1-1/4"

1-1/4"

1-1/2"

1-1/2"

1 - 1/2''

HOLDER

Q10165

QH10248

QH10234

Q10176

Q10330

Q10899



Wide Kerf Two-Leg Heavy Duty

This 1" or 1 1/8" saw disc and tooth holder combination is most commonly used where the disc is subject to highenergy impacts. This design is one of Quadco's strongest, intended for heavy duty harvesting applications. All 2 1/4" kerf teeth adapt to this disc family.

| Q10080 | 1-1/2" | 4.827" | 1" | 1-1/4" | 1/2" |
|---------|--------|--------|--------|--------|------|
| Q10124 | 1-1/2" | 4.827" | 1″ | 1″ | 1″ |
| QK10020 | 1-1/2" | 4.827" | 1-1/8" | 1-1/4" | 1/2" |
| QK10021 | 1-1/2" | 4.827″ | 1-1/8″ | 1-1/4" | 5/8" |
| QK10030 | 1-1/2" | 4.827" | 1-1/8" | 1″ | 1″ |



Narrow Kerf Two-Leg Regular

This lightweight 1 1/8" thick saw disc with its narrow kerf (2" and less), requires less energy and makes this disc highly efficient for its intended thinning applications.

| QH10047 | 1″ | 3-1/2" | 7/8" | 1″ | 1/2" | I. |
|---------|----|--------|------|------|------|----|
| QH10090 | 1″ | 3-1/2" | 5/8" | 1″ | 1/2" | 2 |
| QH10108 | 1″ | 3-1/2" | 7/8" | 3/4" | 3/4" | Q |
| QH10060 | 1″ | 3-1/2" | 7/8" | 1″ | 1/2" | - |



Retrofit kits available for all QUADCO disc systems

All Two-leg discs available in both shank and no-shank holder styles



Dial direct for Forestry Parts **207-991-3124**

Thank you for giving us the opportunity to prove to you our commitment to your uptime. To contact one of our forestry parts specialists, you may choose to:

Phone at 207-991-3124 Email at forestryparts@milton cat.com Fax 207-991-3170 Drop by your nearest Milton CAT location

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